

Masthead Float Kit

Version 1



Contents



Fit the masthead float before stepping the mast in the boat.

Tools Required

Drill
5mm drill bit
Allen key set
Pencil - optional
Pozidrive screw driver
Pop rivet gun
4mm drill bit
Loctite

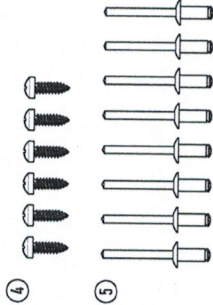
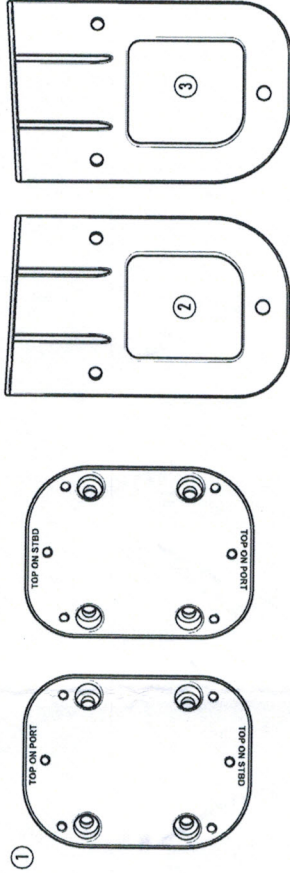
Kit Contents

1 x Mast head float
2 x Metal brackets (port and starboard)
2 x Plastic cheek pads
4 x M6 x 12 machine screw
6 x 8 x 1/2 self tapper screw
6 x M5 small washer
8 x Monel Poprivets

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SELDEN X-1020MHF - MAST H FLOAT PACK Bahia Vago
for sailing

PARTS LIST			
ITEM	SUPPLIER PART#	QTY	COMMENTS
1	29P-468-01	1	Mast Float Adapters
2	558-4957	1	Masthead Float Bracket RS STBD
3	558-4956	1	Masthead Float Bracket RS PORT
4	571-095	6	5/16" Pop-Rin Nylon Nuts AB
5	581-018	8	Pop-Rin Lock Washers 8x12 PANL
6	581-019	8	Pop-Rin Lock Washers 8x12 PANL
7	581-019	8	Pop-Rin Lock Washers 8x12 PANL
8	581-019	8	Pop-Rin Lock Washers 8x12 PANL
9	581-019	8	Pop-Rin Lock Washers 8x12 PANL
10	581-019	8	Pop-Rin Lock Washers 8x12 PANL



REV	DETAIL	BY	DATE	CHD
1	Initial creation	M. J. J.	18/10/2022	

OCEAN PLAY	
NAME	Reed Pack
PROJECT	OP 006
REV	1.0
DATE	18/10/2022
BY	M. J. J.
CHECKED	
DATE	
BY	

1 of 1

FILE X-1020 - Ocean Play 006-Feet Set-A1



Attaching the Masthead Float

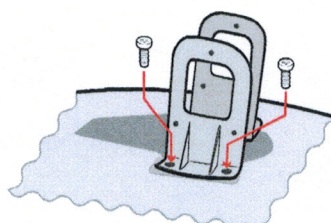
1. Attach the brackets to the masthead float using the four bolts provided.



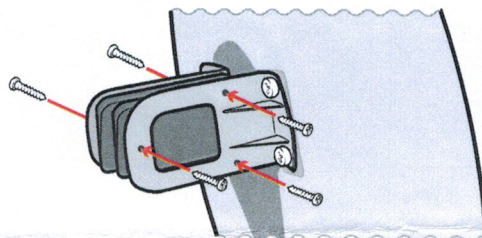
The brackets are not the same and are labelled port and starboard. Make sure you use the correct bracket on each side.



Add a little Loctite to the threads of the screw.



2. Fix the cheeks to the brackets.

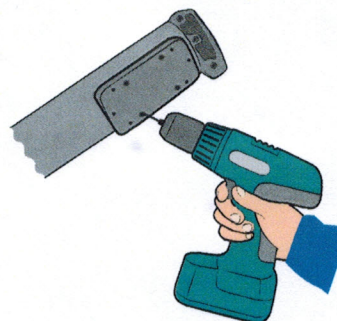


Position the assembly on the mast in the correct position and draw around the cheeks with a pencil.

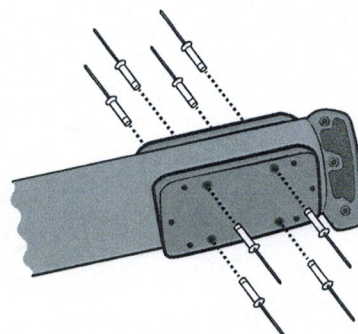
Remove the cheeks from the bracket.

Using the pencil marks on the mast position the plastic cheeks.

Mark and drill the mast through the 5mm holes in the cheeks.



Fit the cheeks with 4 x pop rivets.



3. Make sure you have lined up the up the holes on the bracket, mounting plate and mast, run the 4mm drill bit through the holes, then attach the bracket using the 6 screws provided.



Add a little Loctite to the threads of the screws first.

